



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D205-541-045**  
**Job Sheet 178095**



**Part No:** D205-541-045

**Job Qty:** 1 ea

**Part Name:** Bell Medium Heli-Utility-Basket™, Low Profile - LH



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/26/18

**Job Tracking No:**

**Due Date:** 6/29/18

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG DSI9667 REV A, IIN D205-541 REV J SHEETS 29-31 IPP Rev:A new issue 08-02-15 DD verified by:  
IPP Rev:B Ecn 1157 08-03-19 DD verified by: IPP REV:C 15.02.02 AS PER DIS9667 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 1 Ea  | 6/29/18    | 6/29/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | AL 18-6-25         |
| 110   | Small Fab          | 1 pcs | 6/29/18    | 6/29/18  | 0.00      | 1.18    | Small Fab-1           |           | AL DAS-6-25        |
| 120   | QC                 | 1 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | QC5                   |           | JUN 28 2018        |
| 130   | Packaging          | 1 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | Packaging1-2          |           | JUN 28 2018        |
| 140   | QC                 | 1 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | QC4                   |           | JRB                |
| 145   | DC                 | 1 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | DC                    |           | JRB                |
| 150   | Packaging          | 1 pcs | 6/29/18    | 6/29/18  | 0.00      | 0.00    | Packaging3-1          |           | DAS 28             |
| 160   | QC21-FG            | 1 Ea  | 6/29/18    | 6/29/18  | 0.00      | 0.00    | QC21                  |           | DAS 21 JUN 26 2018 |

Part Op 110 - 1-install bumper as per dwg D3712 2-Assemble as per IIN 205-541-045

Descriptions: 145 - Photocopy bluefile & type labels per PPPD205-541-045 CHG002

150 - Identify and pack for shipping as per PPP D205-541-045 Location: \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S083759



**Part:** D205-541-045

**Job No:** 178095

**Serial No/Batch:** S083759

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:**

**Date:** 06/25/18

5004054

## Job BOM

| Part / Item   | Component Name          | Quantity      | Operation             | Container    |
|---------------|-------------------------|---------------|-----------------------|--------------|
| AN3-16A       | Bolt                    | 2 Ea (2 ea)   | 90-Start up Operation | 5045854      |
| AN4-20A       | Bolt                    | 3 Ea (3 ea)   | 90-Start up Operation | 5054106      |
| AN4-22A       | Bolt                    | 1 Ea (1 ea)   | 90-Start up Operation | 5041126      |
| AN4-24A       | Bolt                    | 1 Ea (1 ea)   | 90-Start up Operation | FM137371-1   |
| AN5-17A       | Bolt                    | 4 Ea (4 ea)   | 90-Start up Operation | 5068080      |
| AN5-7A        | Bolt                    | 1 Ea (1 ea)   | 90-Start up Operation | FM123355     |
| AN970-4       | Washer                  | 4 Ea (4 ea)   | 90-Start up Operation | 5016395      |
| D2332-041     | Lid Prop Assembly 6.69" | 1 Ea (1 ea)   | 90-Start up Operation | 5035408      |
| D2530         | Handle Weldment         | 1 Ea (1 ea)   | 90-Start up Operation | 5068075      |
| D2535         | Spring                  | 2 Ea (2 ea)   | 90-Start up Operation | 5068072      |
| D2537         | Bushing 5050454         | 2 Ea (2 ea)   | 90-Start up Operation | 5073835      |
| D3712-041     | Basket Base Assembly    | 1 Ea (1 ea)   | 90-Start up Operation | 5086735      |
| D3713-041     | Lid Assembly            | 1 Ea (1 ea)   | 90-Start up Operation | 508278       |
| D3723-1       | Bushing                 | 6 Ea (6 ea)   | 90-Start up Operation | 5052209      |
| MS21042L3     | Nut                     | 2 Ea (2 ea)   | 90-Start up Operation | 5085322      |
| MS21042L4     | Nut                     | 5 Ea (5 ea)   | 90-Start up Operation | 5052209      |
| MS21042L5     | Nut                     | 4 Ea (4 ea)   | 90-Start up Operation | 5028251      |
| NAS1149D0416J | Washer                  | 2 Ea (2 ea)   | 90-Start up Operation | 5041167      |
| NAS1149D0463J | Washer                  | 6 Ea (6 ea)   | 90-Start up Operation | FM1131511    |
| NAS1149D0563J | Washer                  | 4 Ea (4 ea)   | 90-Start up Operation | 5055932      |
| AN4-12A       | Bolt                    | 3 Ea (3 ea)   | 130-Packaging         | 5048327      |
| AN4-13A       | Bolt                    | 9 Ea (9 ea)   | 130-Packaging         | 5047885      |
| AN4-14A       | Bolt                    | 2 Ea (2 ea)   | 130-Packaging         | 5057520      |
| AN4-7A        | Bolt                    | 2 Ea (2 ea)   | 130-Packaging         | 5014743      |
| AN5-13A       | Bolt                    | 1 Ea (1 ea)   | 130-Packaging         | 5033309      |
| D2199-1       | Struts, 19"             | 1 Ea (1 ea)   | 130-Packaging         | 5077933      |
| D2199-23      | Strut                   | 1 Ea (1 ea)   | 130-Packaging         | 5033909      |
| D2199-25      | Strut                   | 1 Ea (1 ea)   | 130-Packaging         | 5053417      |
| D2498         | Mounting Lug            | 1 Ea (1 ea)   | 130-Packaging         | 5063247      |
| D2499         | Mounting Bracket        | 1 Ea (1 ea)   | 130-Packaging         | 5063322      |
| D2515         | Bushing                 | 2 Ea (2 ea)   | 130-Packaging         | 5160407      |
| D3052-1       | Mounting Lug            | 1 Ea (1 ea)   | 130-Packaging         | 5063119      |
| MS21042L4     | Nut                     | 16 Ea (16 ea) | 130-Packaging         | 5055952      |
| NAS1149D0432J | Washer                  | 4 Ea (4 ea)   | 130-Packaging         | FM1137454-15 |
| NAS1149D0463J | Washer                  | 31 Ea (31 ea) | 130-Packaging         | 5055952      |
| NAS1149D0532J | Washer                  | 2 Ea (2 ea)   | 130-Packaging         | FM1131467    |
| NAS1149D0563J | Washer                  | 5 Ea (5 ea)   | 130-Packaging         | 5060569      |

5062374  
50575  
5067888  
5057520  
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5078254

004054



| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | AN3-16A        | 2        | 56        | 0         |
|                                    | AN4-20A        | 3        | 52        | 0         |
|                                    | AN4-22A        | 1        | 63        | 0         |
|                                    | AN4-24A        | 1        | 14        | 0         |
|                                    | AN5-17A        | 4        | 188       | 0         |
|                                    | AN5-7A         | 1        | 3,424     | 0         |
|                                    | AN970-4        | 4        | 164       | 0         |
|                                    | D2332-041      | 1        | 7         | 0         |
|                                    | D2530          | 1        | 4         | 0         |
|                                    | D2535          | 2        | 58        | 0         |
|                                    | D2537          | 2        | 14        | 0         |
|                                    | D3712-041      | 1        | 1         | 0         |
|                                    | D3713-041      | 1        | 1         | 0         |
|                                    | D3723-1        | 6        | 15        | 0         |
|                                    | MS21042L3      | 2        | 1,446     | 0         |
|                                    | MS21042L4      | 5        | 2,053     | 0         |
|                                    | MS21042L5      | 4        | 1,006     | 0         |
|                                    | NAS1149D0416J  | 2        | 2,994     | 0         |
|                                    | NAS1149D0463J  | 6        | 3,661     | 0         |
|                                    | NAS1149D0563J  | 4        | 1,839     | 0         |
| 130-Packaging                      | AN4-12A        | 3        | 164       | 0         |
|                                    | AN4-13A        | 9        | 832       | 0         |
|                                    | AN4-14A        | 2        | 294       | 0         |
|                                    | AN4-7A         | 2        | 122       | 0         |
|                                    | AN5-13A        | 1        | 70        | 0         |
|                                    | D2199-1        | 1        | 7         | 0         |
|                                    | D2199-23       | 1        | 6         | 0         |
|                                    | D2199-25       | 1        | 5         | 0         |
|                                    | D2498          | 1        | 9         | 0         |
|                                    | D2499          | 1        | 10        | 0         |
|                                    | D2515          | 2        | 90        | 0         |
|                                    | D3052-1        | 1        | 4         | 0         |
|                                    | MS21042L4      | 16       | 2,053     | 0         |
|                                    | NAS1149D0432J  | 4        | 206       | 0         |
|                                    | NAS1149D0463J  | 31       | 3,661     | 0         |
|                                    | NAS1149D0532J  | 2        | 156       | 0         |
|                                    | NAS1149D0563J  | 5        | 1,839     | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |